## **PRODUCT SPECIFICATION 5-MTHF Biologically Active Folate**

**AUST L:** 445966

**Specification no.:** MTHF-spec

Version: 001

Issue date: March 28, 2024

A. PHYSICAL PARAMETERS				
Test	Specification	Reference		
Manufacturer	Ferngrove Pharmaceuticals Australia Pty Ltd			
	5 Ferngrove Place SOUTH GRANVILLE NSW 2142			
Dosage form	Tablet, film coated			
Physical appearance	8 mm round white film coated tablet			
Total weight (uncoated)	195 mg ± 7.5%	In house		
Total weight (coated)	200 mg ± 7.5%	BP		
Uniformity of mass	Complies to Current Therapeutic Goods Order	TGO101		
Disintegration	Not more than 30 minutes			
Shelf life	3 years from the date of manufacture			
Storage condition	Store below 25°C			
Packaging & Material	Box of 2 blisters x 15 tablets/blister			
	Material: PVC blister with aluminium foil with carton box			

## **B. FORMULATION Each tablet contains:**

## **Ingredients:**

Levomefolate calcium 460 microgram

Equivalent to levomefolic acid 400 microgram

Excipients: carnauba wax, colloidal anhydrous silica, croscarmellose sodium, hypromellose, macrogol 400, magnesium stearate, microcrystalline cellulose, povidone, titanium dioxide.

C. TESTING					
Active ingredient					
Actives	Unit	Limits	Method		
Levomefolic acid	mcg/tablet	360 - 600	In house		
Microbiological assay (Micro testing will be conducted on a rotational basis after the first three batches. One in five batches or annually)					
Test	Limits	Method			
Total Aerobic Microbial Count	$\leq 2 \times 10^3 \text{ CFU/g}$	In house			
Total Yeast and Mould Count	$\leq 2 \times 10^2 \text{ CFU/g}$	In house			
Bile-tolerant Gram negative bacte	$\leq 1 \times 10^2 \text{CFU/g}$	In house			
Escherichia coli	Not detected/g	In house			
Salmonella spp.	Not detected/10 g	In house			
Staphylococcus aureus	Not detected/g	In house			
Heavy metal (Conducted annually)					
Arsenic (As)		$\leq$ 5.0 mg/kg	In house		
Cadmium (Cd)	$\leq 1.0 \text{ mg/kg}$	In house			
Lead (Pb)	$\leq$ 5.0 mg/kg	In house			
Mercury (Hg)		$\leq$ 0.5 mg/kg	In house		
Arsenic (inorganic)* *will be conducted if As total exceeds 1.5 p	pm	≤ 1.5 mg/kg	In house		

BP: British Pharmacopoeia

## Approved by

Name of representative: ALICE YANG Title: CHIEF OPERATIONS OFFICER